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AMENDMENTS TO THE CLAIMS

Please cancel claims 2, 13 and 14 and amend the claims as follows:

1. (Currently Amended): A flexible material transfer device for transferring a load

contained therein comprising:

a flexible inner liner, having a closed end and an open end;

a sanitary fitting affixed to the open end of the flexible inner liner; and

an outer fabric restraint surrounding and integrated to the inner liner[[.]] in a manner

preventing the inner liner from collapsing; and

further comprising a window sewn or thermally sealed to the outer fabric restraint for

viewing the load contained in the flexible inner lining.

2. (Canceled).

3. (Currently Amended): The flexible material transfer device of any of the preceding

elaims claim 1, wherein the inner liner is formed from a plurality of patterns, thermally welded

or sewn together.

4. (Currently Amended): The flexible material transfer device of any-of-the-preceding

elaims claim 1, wherein the sanitary fitting comprises a sealing element for forming an airtight

seal with a filling device used to deliver material to be transferred, such that the material is

substantially prevented from escaping.

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5. (Currently Amended): The flexible material transfer device of any of the preceding elaims claim 4, wherein the sealing element comprises at least one selected from the group consisting of an O-ring and a locking member.

- 6. (Currently Amended): The flexible material transfer device of any of the preceding elaims claim 1, wherein the inner liner is formed from a polymeric material.
- 7. (Currently Amended): The flexible material transfer device of any of the preceding elaims claim 1, wherein the inner liner is formed from a thermoplastic film.
- 8. (Currently Amended): The flexible material transfer device of any of the preceding elaims claim 1, wherein the inner liner is formed from a polyolefin.
- 9. (Currently Amended): The flexible material transfer device of any of the preceding elaims claim 1, wherein the inner liner is formed from a material selected from the group consisting of polyethylene, polypropylene, polybutylene, and the like.
- 10. (Currently Amended): The flexible material transfer device of any of the preceding elaims claim 1, wherein the inner liner comprises at least one barrier layer to protect the contact of the load with the environment.
- 11. (Currently Amended): The flexible material transfer device of any of the preceding claims claim 10, wherein the at least one barrier layer is impervious to the load.
- 12. (Currently Amended): The flexible material transfer device of any of the preceding elaims claim 1, wherein the inner liner is impervious to the load.

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13. (Canceled).

14. (Canceled).

15. (Currently Amended): The flexible material transfer device of any of the preceding

elaims claim 1, wherein the flexible fabric is formed from a thermoplastic material.

16. (Currently Amended): The flexible material transfer device of any of the preceding

elaims claim 1, wherein the flexible fabric is formed from a material selected from the group

consisting of linear and branched polyethylene, polypropylene, and polybutylene.

17. (Currently Amended): The flexible material transfer device of any of the preceding

claims claim 1, wherein the flexible fabric is conductive.

18. (Currently Amended): The flexible material transfer device of any of the preceding

claims claim 1, wherein the flexible fabric comprises at least one conductive material selected

from the group consisting of powder, flakes, fibers, wires, spokes, and non-metallic materials

and threads.

19. (Currently Amended): The flexible material transfer device of any of the preceding

claims claim 18, wherein the non-metallic material is selected from the group consisting of

carbon black and graphite particles.

20. (Currently Amended): The flexible material transfer device of any-of-the preceding

claims claim 1, further comprises a grounding loop.

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21. (Currently Amended): The flexible material transfer device of any of the preceding

claims claim 20, wherein the grounding loop is attached to the flexible fabric.

22. (Currently Amended): The flexible material transfer device of any of the preceding

elaims claim 20, further comprising a lifting loop attached to the outer restraint.

23. (Currently Amended): The flexible material transfer device of any of the preceding

elaims claim 22, wherein the lifting loop is integrated with the grounding loop.

24. (Currently Amended): A method of transferring a load comprising:

providing a material transfer device, the transfer device comprising a flexible inner liner,

having a closed end and an open end; a sanitary fitting affixed to the open end of the flexible

inner liner; and an outer fabric restraint surrounding and integrated to the inner liner and in a

manner preventing the inner liner from collapsing:

said material transfer device further comprising a window sewn or thermally welded to

the outer fabric restraint in a manner permitting viewing of the load contained in the flexible

inner lining; and

filling the transfer device with the load.

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